



Light Assembly for Manufacturers
and Distributors

NetSuite Work Orders and Assemblies



NetSuite can be easily configured to support the needs of manufacturers of all types and sizes, and for many the first step is to implement the Work Orders and Assemblies module. Enabling this feature allows users to define assembly items, build complex multi-level bill of materials, create work orders, record assembly builds, and backflush components with minimal effort.

Key Benefits

- Easy set-up — up and running in days
- Automatic back flushing of components
- Real-time costing
- Ability to manufacture without work orders
- Support lean initiatives
- Review and analyze production plans based on actual production times



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For more information, please contact us at www.netsuite.folio3.com

Process Flow



Assembly Item

In NetSuite, an item that is manufactured and consumes other components as part of that process is called an Assembly Item and is easily defined through the New Items menu. Assembly Items can optionally be defined as lot numbered or serialized. If a product requires full traceability from the components being used—where they came from and where the end product went—then selecting one of these options will ensure that traceability is strictly maintained.

Work Order

In NetSuite, creating a Work Order is actually an optional step in the manufacturing process; however, if you require the ability to communicate to production what you want made, when you want it, and the components they need to use, or if you sell a configurable product where there are features and options, then creating a work order is a critical part of the process. In this case, the work order is the starting point of implementing a production control system.

Actual Production Dates are automatically calculated by default for related work order transactions. This enables you to track actual production dates to better assess your production plans, identify problems, optimize production runs, and make data-driven decisions.

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Activities Advanced Manufacturing Payments Transactions Lists Reports Analytics Documents Setup

New Item

ITEM TYPE
Assembly

Lot Numbered
Serialized

Description
Discount
Expense

Inventory Item
Lot Numbered
Serialized

Item Group
Kit/Package
Markup
Non-inventory Item

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Search

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Work Order

WO621 RELEASED

Save Cancel Actions

Primary Information

ORDER #
WO621

CUSTOM FORM *
AM Work Order Form (Demo)

SUBSIDIARY
United States

LOCATION
San Francisco

ASSEMBLY *
ASY200 Assembly for Ultrasound Monitor

MARK SUB-ASSEMBLIES PHANTOM

QUANTITY *
1

MEMO

Scheduling Details

PRODUCTION START DATE
03/18/2020

PRODUCTION END DATE
03/18/2020

SCHEDULING METHOD *
Backward

STATUS
Released

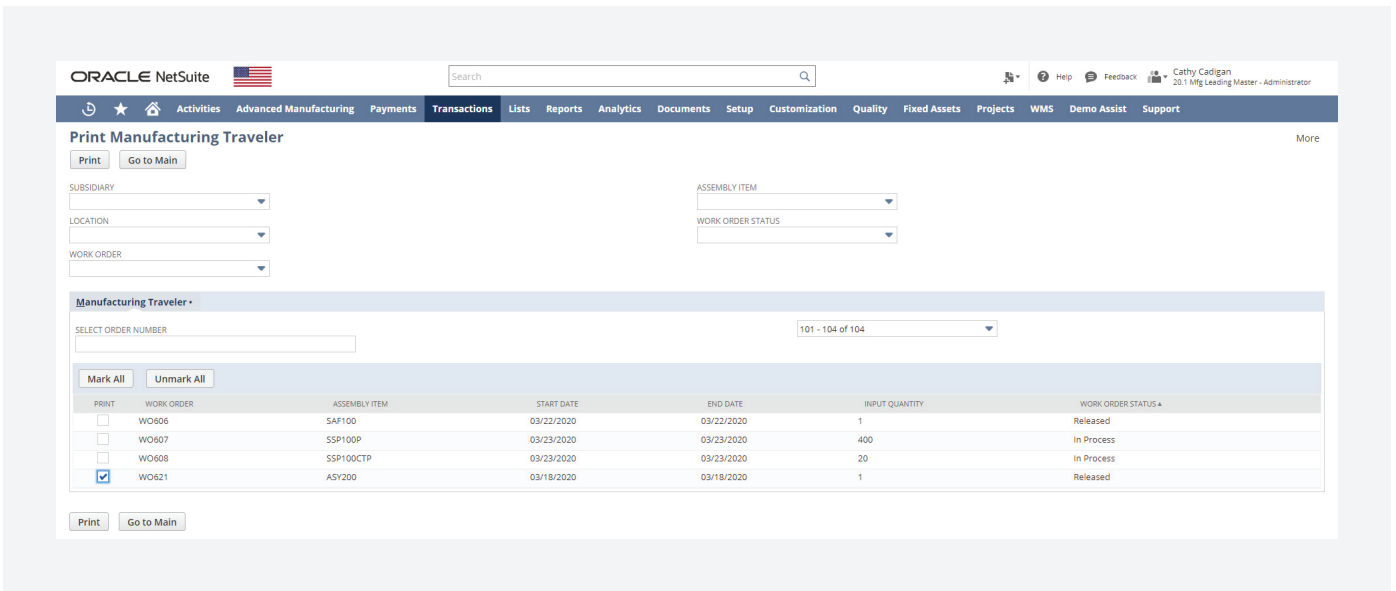
Classification

DATE *
03/16/2020

CUSTOMER
Time then falls

PROJECT
Medical Device

CLASS
Medical Device

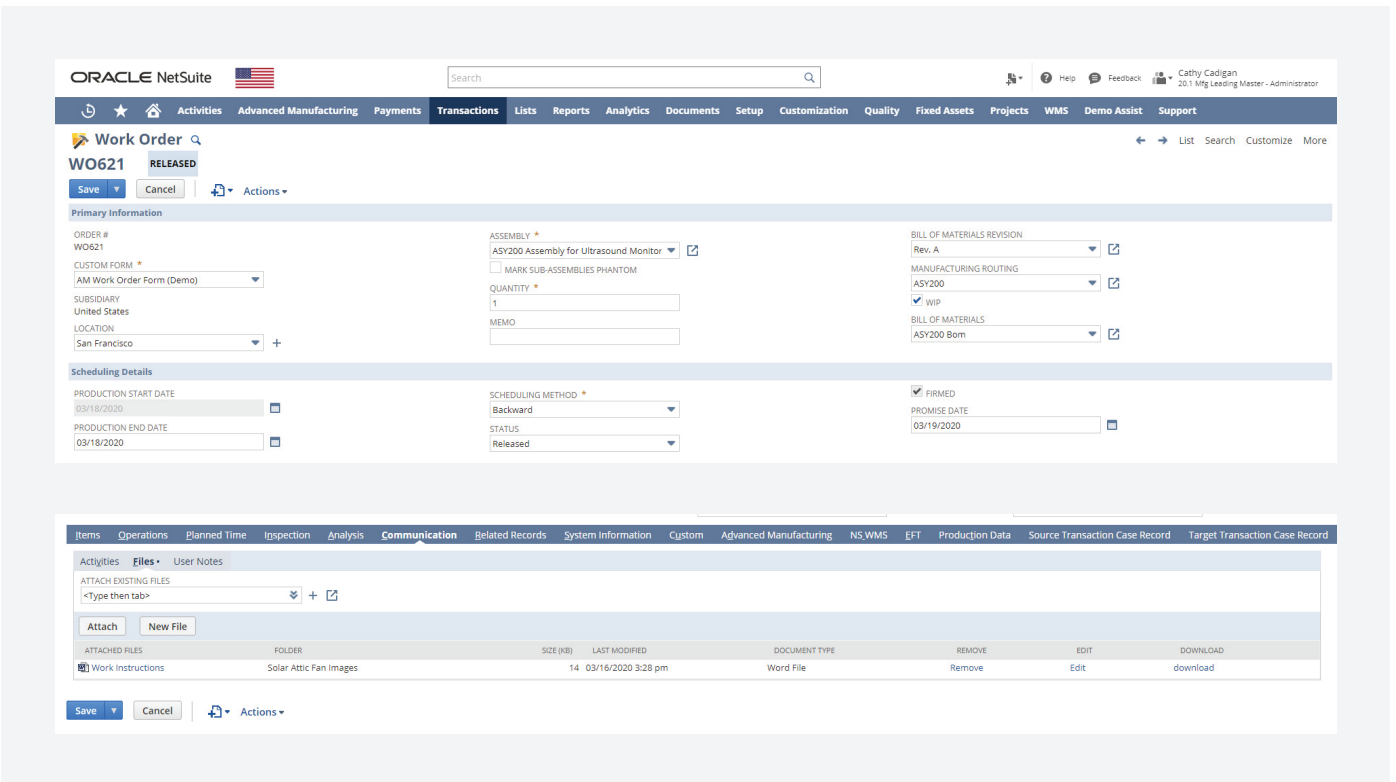


Work Order Traveler

The traveler is a document that is printed and handed over to production to communicate the production plan. This document can also be used for them to communicate back how much raw material they actually consumed compared to what you were expecting.

Work Instructions

Instructional files can be added to the assembly item and flagged to print at the same time as the traveler. This offers a quick and easy method to issue additional information to the production team.



ITEM #	DESCRIPTION	BOM QUANTITY	QUANTITY	UNITS	INVENTORY DETAIL	COMMITTED	USED IN BUILD	BACK ORDERED	AVAILABLE	ON HAND	COMPONENT YIELD	COMMIT	COMMITMENT CONFIRMED	ITEM SOURCE	PO VENDOR	PLANNED COMPONENT ISSUE DATE	OPERATION	ROUTING STEP	AM AUTO ISSUE
PCB005	PCB Board		1	Ea		1	0	0	39	56		Available Qty		Stock		03/18/2020 3:45 pm		Assemble	
MNB001	Monitor Base		1	Ea		1	0	0	39	56		Available Qty		Stock		03/18/2020 3:45 pm		Assemble	
MNC001	Monitor Case		1	Ea		1	0	0	39	56		Available Qty		Stock		03/18/2020 3:45 pm		Assemble	
LCD015	15" LCD Display		1	Ea		1	0	0	39	56		Available Qty		Stock		03/18/2020 3:45 pm		Assemble	

Inventory Commitment

By creating a Work Order, NetSuite automatically commits inventory to production when the work order is created and gives a more accurate view of the current inventory status.

Assembly Build

The Assembly Build transaction is the point at which the components are consumed and the finished good is created—sometimes referred to as “backflushing”. It is important to note that the Assembly Build can be completed either against a work order or directly from the menu if working in a lean or work order-less environment.

ORACLE NetSuite Search Cathy Cadigan 20.1 Mfg Leading Master - Administrator

Assembly Build **ASSYB167**

Save & New Cancel Reset Actions

Primary Information

CUSTOM FORM * Assembly Build (Demo)	BUILDABLE QUANTITY 10	INVENTORY DETAIL
REFERENCE # ASSYB167	QUANTITY TO BUILD * 4	DATE * 03/16/2020
ASSEMBLY * BOM100 BOM100	UNITS Each(1)	POSTING PERIOD Mar 2020
BILL OF MATERIALS BOM100 Bom	PROJECTED VALUE 0.00	MEMO
BILL OF MATERIALS REVISION Revision 1		